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Combinatorial approach for the design of new, simplified chiral phase-transfer catalysts with high catalytic performance for practical asymmetric synthesis of α -alkyl- α -amino acids

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Abstract

A very efficient, chiral phase-transfer catalyst (S)-2Db was prepared by taking advantage of the combinatorial approach from the known, easily available (S)-1,1'-binaphthyl-2,2'-dicarboxylic acid. This catalyst exhibited the high catalytic performance (0.01– 0.1 mol %) in the asymmetric alkylation of N -(diphenylmethylene)glycine *tert*-butyl ester compared to the existing chiral phase-transfer catalysts, thereby allowing to realize a general and useful procedure for highly practical enantioselective synthesis of structurally diverse natural and unnatural a-alkyl-a-amino acids.

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Development of truly efficient methods in organic synthesis, especially in an enantiomerically pure form, has become of great importance. However, despite their numerous studies only a few catalytic systems have been reported in asymmetric phase-transfer chemistry with limited general applicability.^{[1](#page-3-0)} In this context, though we recently designed new, chiral spiro-type (R, R) - or (S, S) -3,4,5-trifluorophenyl-NAS bromide (S, S) -1 $(Ar = 3, 4, 5 F_3 - C_6H_2$ $F_3 - C_6H_2$ ² for effecting asymmetric alkylation of α -amino acid derivatives, $3,4$ the multi-step [5 steps for right-hand (S) -3,5-dihydro-4H-dinaphth $[2,1-c:1'2'-e]$ azepine from (S) binaphthol; 11 more steps from (S)-binaphthol] preparation of such spiro-type catalyst 1 constitutes severe drawback, and the simplification of catalyst 1 is crucially important to overcome the intrinsic problem in the chiral phase-transfer process chemistry.

To simplify the structure of the original catalyst (S, S) -1, we chose a basic structure of type 2 as a simplified chiral phase-transfer catalyst. Since the catalyst (S) -2 can be readily prepared from three components, that is, a chiral

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binaphthyl part (S) -3, an arylboronic acid $(ArB(OH₂)),$ and a secondary amine (R_2NH) as described previously,^{[5](#page-4-0)} the appropriate modification of $ArB(OH)_2$ and R_2NH parts should give a series of newly designed catalysts. Hence, we began to study the substituent effect of Ar and R moieties in detail by using combinatorial chemistry, since variation of the substituents Ar and R would allow the facile generation of large libraries of structures.

The requisite catalyst (S) -2 can be easily prepared from the known, readily available $(S)-1$, l'-binaphthyl-2,2'-dicarb-

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oxylic acid (S) -4^{[6](#page-4-0)} in 6-step sequence as outlined in Scheme $1.^{7}$ $1.^{7}$ $1.^{7}$ Thus, (S)-dicarboxylic acid (S)-4 was transformed with *i*-PrBr, catalytic Bu₄N·HSO₄, and $KF \cdot 2H_2O$ to the corresponding diisopropyl ester (S) -5 in 95% yield. Treatment of (S)-5 with freshly prepared $Mg(TMP)_2$ in THF and subsequent addition of Br_2 gave rise to (S)-3,3'-dibromo-1,1'binaphthyl-2,2'-dicarboxylic ester (S) -3 in 91% yield. Suzuki–Miyaura cross coupling of (S)-3 with arylboronic acid, ArB(OH)₂ (Ar = Ph, 3,5-(CF₃)₂-C₆H₃, 3,4,5-F₃- C_6H_2) in the presence of catalytic Pd(OAc)₂, PPh₃, and K_2CO_3 in DMF afforded (S)-3,3'-diaryl-1,1'-binaphthyl-2,2'-dicarboxylic ester (S) -6 in 57–68% yields. Reduction of (S) -6 with LiAlH₄ in THF and subsequent treatment of the resulting crude alcohol (S) -7 with PBr₃ in THF furnished (S) -dibromide (S) -8 in moderate to high yields. Reaction of (S)-8 with dialkylamine and K_2CO_3 in acetonitrile led to the formation of catalysts (S) -2Aa–Di in high yields.

To examine the substituent effect of catalyst (S) -2 on the variation of the substituents Ar and R, we first prepared a library of quaternary ammonium salts (S) -2Aa– Di by combining use of 4 aryl substituents with 9 different dialkylamines. The chiral amplitude of these simplified phase-transfer catalysts (S) -2Aa–Di was screened efficiently by using an in situ-generated method from 3,3'-diarylated (S)-binaphthyl dibromide (S)-8 (Ar = H, Ph, 3,5-(CF₃)₂- C_6H_3 , 3,4,5-F₃-C₆H₂) in the asymmetric alkylation of N-(diphenylmethylene)glycine tert-butyl ester 9 (Scheme 2). Thus, reaction of 9 with benzyl bromide (1.2 equiv) and 50% aqueous KOH in toluene was carried out in the

Scheme 1. Reagents and conditions: (a) *i*-PrBr (10 equiv), BuN·HSO₄ (20 mol %), KF·2H₂O (10 equiv), THF, reflux (95%); (b) (1) Mg(TMP)₂ (4 equiv), THF, rt, (2) Br_2 (8 equiv), -78 °C to rt (91%); (c) $\text{ArB}(\text{OH})_2$ (2.4 equiv), Pd(OAc)₂ (5 mol %), PPh₃ (15 mol %), K₂CO₃ (3 equiv), DMF, 90 °C (57–68%); (d) LiAlH₄ (3 equiv), THF, 0 °C to rt (59–82%); (e) PBr₃ (1 equiv), THF, 0° C (65–87%); (f) R₂NH (2 equiv), K₂CO₃ (1.5 equiv) , CH₃CN, reflux $(34–88%)$.

presence of $3 \text{ mol } \%$ of in situ-generated catalysts (S)-2Aa–Di under argon atmosphere at 0° C to furnish benzylation product (R) -10 and the results are shown in Table 1, which also includes the selected results by using isolated, optically pure catalyst (S) -2 for comparison.

With bis(3,4,5-trifluorophenyl)-substituted catalyst (S)- **2D**, we examined the substituent effect of R by changing the number of straight alkyl chains as shown in [Figure 1.](#page-2-0) In the asymmetric benzylation of N-(diphenylmethylene)glycine tert-butyl ester 9, dimethylammonium salt, (S)-2Da exhibited very low enantioselectivity, and use of $(CH_3(CH_2)_{n-1})_2$ NH ($n \ge 4$) gave uniformly high asymmetric induction.

With this information at hand, we further screened the substituent effect of various Ar groups by preparing (S)- 2b catalysts derived from dibutylamine and various 3,3'diarylated (S)-binaphthyl dibromide (S)-8 as shown in [Figure 2](#page-2-0). Among mono-substituted phenyl derivatives, psubstituted phenyl derivatives generally gave higher enantioselectivity than the corresponding *m*-substituted phenyl analogues in the asymmetric benzylation of 9. In particular, p-(trifluoromethyl)phenyl and p-nitrophenyl derivatives exhibited high enantioselectivity (94% ee). These catalysts are more selective than various disubstituted

Table 1

Screening of in situ-generated catalyst (S) -2Aa–Di in the enantioselective phase-transfer benzylation of glycine derivative 9^a

Amine (R ₂ NH)	$Ar = H$ (A)	$Ar = Ph$ (B)	$Ar = 3.5-(CF_3)_{2}$ C_6H_3 (C)	$Ar = 3.4.5-F -$ C_6H_2 (D)
(a)	12% ee	$26%$ ee	1% ee	7% ee
(b)	$-27%$ ee	$43%$ ee	$93%$ ee	$97%$ ee
	$(-13%$ ee)	$(60\%$ ee)	$(91\%$ ee)	$(99%$ ee)
(c)	$-17%$ ee	$58%$ ee	$96%$ ee	$97%$ ee
			$(93%$ ee)	$(99%$ ee)
(d)	-9% ee	$22%$ ee	$44%$ ee	7% ee
(e)	-7% ee	5% ee	31% ee	$43%$ ee
(f)	$-23%$ ee	$33%$ ee	41% ee	$20%$ ee
(g)	-19% ee	$26%$ ee	$78%$ ee	81% ee
		$(28%$ ee)		
(h)	22% ee	3% ee	2% ee	6% ee
(i)	$15%$ ee	41% ee	$75%$ ee	$83%$ ee
				$(87%$ ee)

^a The enantioselectivity in parentheses is obtained by using isolated, optically pure (S)-2.

Fig. 1. Effect of the number of straight alkyl chain in (S) -2D on the enantioselectivity in the asymmetric benzylation of 9.

phenyl derivatives. Among a variety of aryl substituents, catalyst (S)-2Db possessing 3,4,5-trifluorophenyl substituents was found to give the best result in terms of enantioselectivity (99% ee).

The chemical behavior of the simplified phase-transfer catalysts (S) -2Cb, (S) -2Cc, (S) -2Db, and (S) -2Dc was examined by carrying out asymmetric alkylation of N- (diphenylmethylene)glycine tert-butyl ester 9, and quite surprisingly these types of catalysts are found to be by far the most active catalysts among existing chiral phasetransfer catalysts. Indeed, asymmetric reaction of 9 with benzyl bromide (1.2 equiv) and 50% aqueous KOH in toluene was effected in the presence of only $0.01-0.1$ mol $\%$ of chiral catalyst (S)-2Db under argon atmosphere at 0° C for 2–9 h to furnish benzylation product 10 almost quantitatively with excellent enantioselectivity (98–99% ee) (entries 1–3). However, use of 0.005 mol $\%$ of (S)-2Db resulted in lowering both the chemical yield and the enantioselectivity (entry 4). A similar tendency is also observed in the case of catalyst (S) -2Dc (entries 5 and 6).

Other selected examples are listed in Table 2. Several characteristic features of the present alkylations follow: (1) In contrast to the existing chiral phase-transfer catalysts, the chiral phase-transfer catalysts (S) -2Cb, (S) -2Cc, (S) -2Db or (S) -2Dc exhibited the high catalytic performance $(0.05-0.1 \text{ mol} \%)$, demonstrating the remarkable efficiency and the practicability of the present approach for the enantioselective synthesis of α -alkyl- α -amino acids. (2) By using CsOH \cdot H₂O in place of 50% KOH, asymmetric alkylation of 9 with simple alkyl halide such as ethyl iodide proceeded smoothly at -20 °C to furnish the corresponding α -alkyl- α -amino acids in good yield with high enantioselectivity (entry 21 vs 20).

A typical experimental procedure of catalytic enantioselective benzylation of N-(diphenylmethylene)glycine tertbutyl ester (9) is as follows [\(Table 2](#page-3-0), entry 2): To a mixture of glycine derivative (9) (88.6 mg, 0.3 mmol) and chiral catalyst (S) -2Db $(0.11 \text{ mg}, 0.00015 \text{ mmol})$ in toluene (1.0 mL)–50% KOH aqueous solution (1.0 mL) was added benzyl bromide (43 μ L, 0.36 mmol) dropwise at 0 °C. The reaction mixture was stirred vigorously at the same temperature for 2 h. The mixture was then poured into water

Fig. 2. Effect of aryl substituents of (S) -2b $(R = Bu)$ on the enantioselectivity in the asymmetric benzylation of 9.

Table 2 Catalytic enantioselective phase-transfer alkylation of glycine derivative 9 catalyzed by (S) -2Cb, (S) -2Cc, (S) -2Db, and (S) -2Dc^a

Entry	Catalyst $(mod \%)$	$R-X$	Cond. $(^{\circ}C, h)$	Yield ^b $(\%)$	$%$ ee c $($ config $)$ ^d
1	(S) -2Db (0.1)	PhCH ₂ Br	0, 2	99	99(R)
\overline{c}	(S) -2Db (0.05)		0, 2	98	99(R)
3	(S) -2Db (0.01)		0, 9	92	98(R)
$\overline{4}$	(S) -2Db (0.005)		0, 48	51	57 (R)
5	(S) -2Dc (0.05)		0, 4	94	99(R)
6	(S) -2Dc (0.01)		0, 24	79	98 (R)
$\overline{7}$	(S) -2Cb (0.1)		0, 4	89	91(R)
8	(S) -2Cb (0.05)		0, 5	87	91(R)
9	(S) -2Cb (0.01)		0, 48	9	90(R)
10	(S) -2Cc (0.05)		0, 48	85	93 (R)
11	(S) -2Cc (0.01)		0, 48	51	77 (R)
12	(S) -2Db (0.05)	$CH2=CHCH2Br$	0, 3	87	98(R)
13	(S) -2Db (0.01)		0, 48	62	82(R)
14	(S) -2Dc (0.05)		0, 5	99	97(R)
15	(S) -2Cb (0.01)		0, 48	60	83 (R)
16	(S) -2Cc (0.05)		0, 48	59	91 (R)
17	(S) -2Db (0.05)	$HC = CCH2Br$	0, 4	88	98(R)
18	(S) -2Db (0.01)		0, 48	28	88 (R)
19	(S) -2Cb (0.05)		0, 46	80	88(R)
20	(S) -2Db $(0,1)$	$CH3CH2Ie$	0, 72	12	91(R)
21	(S) -2Db (0.1)	$CH3CH2Ie,f$	$-20, 1$	67	99 (R)

^a Unless otherwise specified, the reaction was carried out with 1.2 equiv of RX in the presence of cat. (S) -2 in 50% aqueous KOH/toluene (volume $ratio = 1:1$) under the given reaction conditions.

b Isolated yield.

 c Enantiopurity of (R) -10 was determined by HPLC analysis of the alkylated imine using a chiral column [DAICEL Chiralcel OD] with hexane–isopropanol as solvent.

^d Absolute configuration was determined by comparison of the HPLC retention time with the authentic sample independently synthesized by the reported procedure.²

^e Use of 5 equiv of alkyl halide.

 f Use of CsOH \cdot H₂O as base.

and extracted with ether. The organic extracts were washed with brine and dried over $Na₂SO₄$. Evaporation of solvents and purification of the residual oil by column chromatography on silica gel (ether/hexane $= 1:10$ as eluant) gave the benzylation product (R) -10 (113 mg, 0.294 mmol, 98% yield) as a colorless oil. The enantiomeric excess was determined by chiral HPLC analysis (DAICEL CHIRALCEL OD, hexane/isopropanol $= 100:1$, flow rate $= 0.5$ mL/min, retention time; 14.8 min (R) and 28.2 min (S)).

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