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## Combinatorial approach for the design of new, simplified chiral phase-transfer catalysts with high catalytic performance for practical asymmetric synthesis of α-alkyl-α-amino acids

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## Abstract

A very efficient, chiral phase-transfer catalyst (*S*)-**2Db** was prepared by taking advantage of the combinatorial approach from the known, easily available (*S*)-1,1'-binaphthyl-2,2'-dicarboxylic acid. This catalyst exhibited the high catalytic performance (0.01–0.1 mol%) in the asymmetric alkylation of *N*-(diphenylmethylene)glycine *tert*-butyl ester compared to the existing chiral phase-transfer catalysts, thereby allowing to realize a general and useful procedure for highly practical enantioselective synthesis of structurally diverse natural and unnatural  $\alpha$ -alkyl- $\alpha$ -amino acids.

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Development of truly efficient methods in organic synthesis, especially in an enantiomerically pure form, has become of great importance. However, despite their numerous studies only a few catalytic systems have been reported in asymmetric phase-transfer chemistry with limited general applicability.<sup>1</sup> In this context, though we recently designed new, chiral spiro-type (R,R)- or (S,S)-3,4,5-trifluorophenyl-NAS bromide (S,S)-1 (Ar = 3,4,5- $F_3-C_6H_2$  for effecting asymmetric alkylation of  $\alpha$ -amino acid derivatives,<sup>3,4</sup> the multi-step [5 steps for right-hand (S)-3,5-dihydro-4*H*-dinaphth[2,1-*c*:1'2'-*e*]azepine from (S)binaphthol; 11 more steps from (S)-binaphthol] preparation of such spiro-type catalyst 1 constitutes severe drawback, and the simplification of catalyst 1 is crucially important to overcome the intrinsic problem in the chiral phase-transfer process chemistry.

To simplify the structure of the original catalyst (S,S)-1, we chose a basic structure of type 2 as a simplified chiral phase-transfer catalyst. Since the catalyst (S)-2 can be readily prepared from three components, that is, a chiral

binaphthyl part (S)-3, an arylboronic acid (ArB(OH)<sub>2</sub>), and a secondary amine ( $R_2NH$ ) as described previously,<sup>5</sup> the appropriate modification of ArB(OH)<sub>2</sub> and  $R_2NH$ parts should give a series of newly designed catalysts. Hence, we began to study the substituent effect of Ar and R moieties in detail by using combinatorial chemistry, since variation of the substituents Ar and R would allow the facile generation of large libraries of structures.



The requisite catalyst (S)-2 can be easily prepared from the known, readily available (S)-1,1'-binaphthyl-2,2'-dicarb-

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oxylic acid (S)-4<sup>6</sup> in 6-step sequence as outlined in Scheme  $1.^{7}$  Thus, (S)-dicarboxylic acid (S)-4 was transformed with *i*-PrBr. catalytic Bu<sub>4</sub>N·HSO<sub>4</sub>, and KF·2H<sub>2</sub>O to the corresponding diisopropyl ester (S)-5 in 95% yield. Treatment of (S)-5 with freshly prepared Mg(TMP)<sub>2</sub> in THF and subsequent addition of Br<sub>2</sub> gave rise to (S)-3,3'-dibromo-1,1'binaphthyl-2,2'-dicarboxylic ester (S)-3 in 91% yield. Suzuki–Miyaura cross coupling of (S)-3 with arylboronic acid,  $ArB(OH)_2$  (Ar = Ph, 3,5-(CF<sub>3</sub>)<sub>2</sub>-C<sub>6</sub>H<sub>3</sub>, 3,4,5-F<sub>3</sub>- $C_6H_2$ ) in the presence of catalytic Pd(OAc)<sub>2</sub>, PPh<sub>3</sub>, and  $K_2CO_3$  in DMF afforded (S)-3,3'-diaryl-1,1'-binaphthyl-2,2'-dicarboxylic ester (S)-6 in 57-68% yields. Reduction of (S)-6 with LiAlH<sub>4</sub> in THF and subsequent treatment of the resulting crude alcohol (S)-7 with PBr<sub>3</sub> in THF furnished (S)-dibromide (S)-8 in moderate to high yields. Reaction of (S)-8 with dialkylamine and  $K_2CO_3$  in acetonitrile led to the formation of catalysts (S)-2Aa-Di in high vields.

To examine the substituent effect of catalyst (S)-2 on the variation of the substituents Ar and R, we first prepared a library of quaternary ammonium salts (S)-2Aa– **Di** by combining use of 4 aryl substituents with 9 different dialkylamines. The chiral amplitude of these simplified phase-transfer catalysts (S)-2Aa–Di was screened efficiently by using an in situ-generated method from 3,3'-diarylated (S)-binaphthyl dibromide (S)-8 (Ar = H, Ph, 3,5-(CF<sub>3</sub>)<sub>2</sub>– C<sub>6</sub>H<sub>3</sub>, 3,4,5-F<sub>3</sub>–C<sub>6</sub>H<sub>2</sub>) in the asymmetric alkylation of *N*-(diphenylmethylene)glycine *tert*-butyl ester **9** (Scheme 2). Thus, reaction of **9** with benzyl bromide (1.2 equiv) and 50% aqueous KOH in toluene was carried out in the



Scheme 1. Reagents and conditions: (a) *i*-PrBr (10 equiv), BuN·HSO<sub>4</sub> (20 mol %), KF·2H<sub>2</sub>O (10 equiv), THF, reflux (95%); (b) (1) Mg(TMP)<sub>2</sub> (4 equiv), THF, rt, (2) Br<sub>2</sub> (8 equiv),  $-78 \,^{\circ}$ C to rt (91%); (c) ArB(OH)<sub>2</sub> (2.4 equiv), Pd(OAc)<sub>2</sub> (5 mol %), PPh<sub>3</sub> (15 mol %), K<sub>2</sub>CO<sub>3</sub> (3 equiv), DMF, 90  $^{\circ}$ C (57–68%); (d) LiAlH<sub>4</sub> (3 equiv), THF, 0  $^{\circ}$ C to rt (59–82%); (e) PBr<sub>3</sub> (1 equiv), THF, 0  $^{\circ}$ C (65–87%); (f) R<sub>2</sub>NH (2 equiv), K<sub>2</sub>CO<sub>3</sub> (1.5 equiv), CH<sub>3</sub>CN, reflux (34–88%).



presence of  $3 \mod \%$  of in situ-generated catalysts (S)-**2Aa–Di** under argon atmosphere at  $0 \degree C$  to furnish benzylation product (R)-**10** and the results are shown in Table 1, which also includes the selected results by using isolated, optically pure catalyst (S)-**2** for comparison.

With bis(3,4,5-trifluorophenyl)-substituted catalyst (S)-2D, we examined the substituent effect of R by changing the number of straight alkyl chains as shown in Figure 1. In the asymmetric benzylation of N-(diphenylmethylene)glycine *tert*-butyl ester 9, dimethylammonium salt, (S)-2Da exhibited very low enantioselectivity, and use of  $(CH_3(CH_2)_{n-1})_2$  NH ( $n \ge 4$ ) gave uniformly high asymmetric induction.

With this information at hand, we further screened the substituent effect of various Ar groups by preparing (S)-**2b** catalysts derived from dibutylamine and various 3,3'-diarylated (S)-binaphthyl dibromide (S)-**8** as shown in Figure 2. Among mono-substituted phenyl derivatives, *p*-substituted phenyl derivatives generally gave higher enantio-selectivity than the corresponding *m*-substituted phenyl analogues in the asymmetric benzylation of **9**. In particular, *p*-(trifluoromethyl)phenyl and *p*-nitrophenyl derivatives exhibited high enantioselectivity (94% ee). These catalysts are more selective than various disubstituted

Table 1

Screening of in situ-generated catalyst (S)-2Aa–Di in the enantioselective phase-transfer benzylation of glycine derivative  $9^{a}$ 

	•			
Amine	Ar = H	Ar = Ph	$Ar = 3,5-(CF_3)_2-$	$Ar = 3,4,5-F_{3}-$
$(\mathbf{K}_2\mathbf{N}\mathbf{H})$	(A)	( <b>B</b> )	$C_6H_3(C)$	$C_6H_2(\mathbf{D})$
( <b>a</b> )	12% ee	26% ee	1% ee	7% ee
( <b>b</b> )	-27% ee	43% ee	93% ee	97% ee
	(-13% ee)	(60% ee)	(91% ee)	(99% ee)
( <b>c</b> )	−17% ee	58% ee	96% ee	97% ee
			(93% ee)	(99% ee)
( <b>d</b> )	–9% ee	22% ee	44% ee	7% ee
( <b>e</b> )	-7% ee	5% ee	31% ee	43% ee
( <b>f</b> )	-23% ee	33% ee	41% ee	20% ee
( <b>g</b> )	−19% ee	26% ee	78% ee	81% ee
		(28% ee)		
( <b>h</b> )	22% ee	3% ee	2% ee	6% ee
(i)	15% ee	41% ee	75% ee	83% ee
				(87% ee)

<sup>a</sup> The enantioselectivity in parentheses is obtained by using isolated, optically pure (S)-2.



Fig. 1. Effect of the number of straight alkyl chain in (S)-2D on the enantioselectivity in the asymmetric benzylation of 9.

phenyl derivatives. Among a variety of aryl substituents, catalyst (S)-2Db possessing 3,4,5-trifluorophenyl substituents was found to give the best result in terms of enantio-selectivity (99% ee).

The chemical behavior of the simplified phase-transfer catalysts (S)-2Cb, (S)-2Cc, (S)-2Db, and (S)-2Dc was examined by carrying out asymmetric alkylation of *N*-(diphenylmethylene)glycine *tert*-butyl ester 9, and quite surprisingly these types of catalysts are found to be by far the most active catalysts among existing chiral phase-

transfer catalysts. Indeed, asymmetric reaction of **9** with benzyl bromide (1.2 equiv) and 50% aqueous KOH in toluene was effected in the presence of only 0.01–0.1 mol% of chiral catalyst (S)-**2Db** under argon atmosphere at 0 °C for 2–9 h to furnish benzylation product **10** almost quantitatively with excellent enantioselectivity (98–99% ee) (entries 1–3). However, use of 0.005 mol% of (S)-**2Db** resulted in lowering both the chemical yield and the enantioselectivity (entry 4). A similar tendency is also observed in the case of catalyst (S)-**2Dc** (entries 5 and 6).

Other selected examples are listed in Table 2. Several characteristic features of the present alkylations follow: (1) In contrast to the existing chiral phase-transfer catalysts, the chiral phase-transfer catalysts (S)-2Cb, (S)-2Cc, (S)-2Db or (S)-2Dc exhibited the high catalytic performance (0.05–0.1 mol %), demonstrating the remarkable efficiency and the practicability of the present approach for the enantioselective synthesis of  $\alpha$ -alkyl- $\alpha$ -amino acids. (2) By using CsOH·H<sub>2</sub>O in place of 50% KOH, asymmetric alkylation of 9 with simple alkyl halide such as ethyl iodide proceeded smoothly at -20 °C to furnish the corresponding  $\alpha$ -alkyl- $\alpha$ -amino acids in good yield with high enantio-selectivity (entry 21 vs 20).

A typical experimental procedure of catalytic enantioselective benzylation of *N*-(diphenylmethylene)glycine *tert*butyl ester (9) is as follows (Table 2, entry 2): To a mixture of glycine derivative (9) (88.6 mg, 0.3 mmol) and chiral catalyst (*S*)-**2Db** (0.11 mg, 0.00015 mmol) in toluene (1.0 mL)–50% KOH aqueous solution (1.0 mL) was added benzyl bromide (43  $\mu$ L, 0.36 mmol) dropwise at 0 °C. The reaction mixture was stirred vigorously at the same temperature for 2 h. The mixture was then poured into water



Fig. 2. Effect of aryl substituents of (S)-2b (R = Bu) on the enantioselectivity in the asymmetric benzylation of 9.

Table 2 Catalytic enantioselective phase-transfer alkylation of glycine derivative 9 catalyzed by (S)-2Cb, (S)-2Cc, (S)-2Db, and (S)-2Dc<sup>a</sup>

Entry	Catalyst (mol %)	R–X	Cond. (°C, h)	Yield <sup>b</sup> (%)	% ee <sup>c</sup> (config) <sup>d</sup>
1	(S)-2Db (0.1)	PhCH <sub>2</sub> Br	0, 2	99	99 ( <i>R</i> )
2	(S)-2Db (0.05)		0, 2	98	99 (R)
3	(S)-2Db (0.01)		0, 9	92	98 (R)
4	(S)-2Db (0.005)		0, 48	51	57 (R)
5	(S)-2Dc (0.05)		0, 4	94	99 ( <i>R</i> )
6	(S)-2Dc (0.01)		0, 24	79	98 (R)
7	(S)-2Cb (0.1)		0, 4	89	91 ( <i>R</i> )
8	(S)-2Cb (0.05)		0, 5	87	91 ( <i>R</i> )
9	(S)-2Cb (0.01)		0, 48	9	90 ( <i>R</i> )
10	(S)-2Cc (0.05)		0, 48	85	93 (R)
11	(S)-2Cc (0.01)		0, 48	51	77 (R)
12	(S)-2Db (0.05)	CH <sub>2</sub> =CHCH <sub>2</sub> Br	0, 3	87	98 (R)
13	(S)-2Db (0.01)		0, 48	62	82 (R)
14	(S)-2Dc (0.05)		0, 5	99	97 (R)
15	(S)-2Cb (0.01)		0, 48	60	83 ( <i>R</i> )
16	(S)-2Cc (0.05)		0, 48	59	91 ( <i>R</i> )
17	(S)-2Db (0.05)	HC≡CCH <sub>2</sub> Br	0, 4	88	98 (R)
18	(S)-2Db (0.01)		0, 48	28	88 (R)
19	(S)-2Cb (0.05)		0,46	80	88 (R)
20	(S)-2Db (0.1)	CH <sub>3</sub> CH <sub>2</sub> I <sup>e</sup>	0, 72	12	91 (R)
21	(S)-2Db (0.1)	CH <sub>3</sub> CH <sub>2</sub> I <sup>e,f</sup>	-20, 1	67	99 ( <i>R</i> )

<sup>a</sup> Unless otherwise specified, the reaction was carried out with 1.2 equiv of RX in the presence of cat. (*S*)-**2** in 50% aqueous KOH/toluene (volume ratio = 1:1) under the given reaction conditions.

<sup>b</sup> Isolated yield.

<sup>c</sup> Enantiopurity of (*R*)-10 was determined by HPLC analysis of the alkylated imine using a chiral column [DAICEL Chiralcel OD] with hexane–isopropanol as solvent.

<sup>d</sup> Absolute configuration was determined by comparison of the HPLC retention time with the authentic sample independently synthesized by the reported procedure.<sup>2</sup>

<sup>e</sup> Use of 5 equiv of alkyl halide.

<sup>f</sup> Use of CsOH·H<sub>2</sub>O as base.

and extracted with ether. The organic extracts were washed with brine and dried over Na<sub>2</sub>SO<sub>4</sub>. Evaporation of solvents and purification of the residual oil by column chromatography on silica gel (ether/hexane = 1:10 as eluant) gave the benzylation product (*R*)-10 (113 mg, 0.294 mmol, 98% yield) as a colorless oil. The enantiomeric excess was determined by chiral HPLC analysis (DAICEL CHIRALCEL OD, hexane/isopropanol = 100:1, flow rate = 0.5 mL/min, retention time; 14.8 min (*R*) and 28.2 min (*S*)).

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